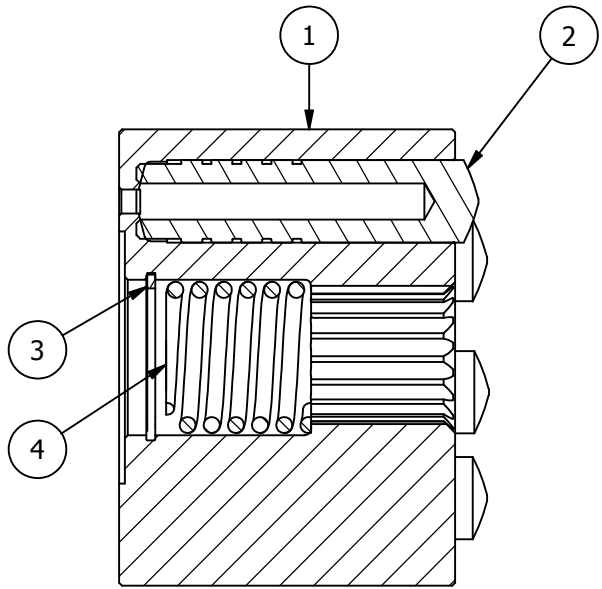
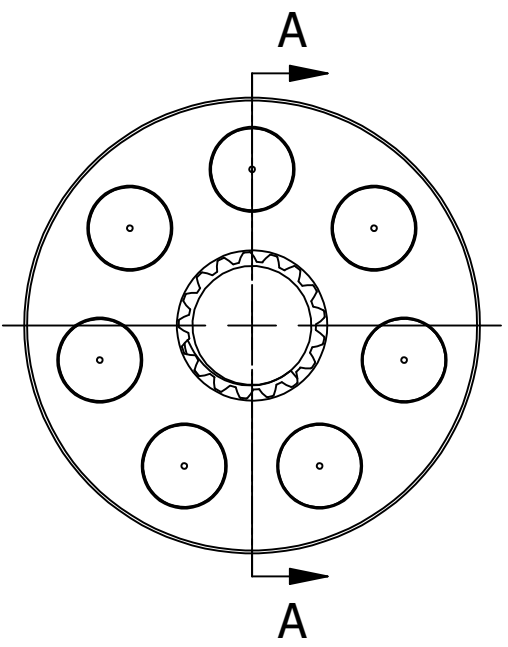


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BC-208821	BARREL
2	7	PT-208836	PISTON
3	1	RG-100527	RETAINING RING
4	1	SP-202166	SPRING

REVISIONS		
REV	DESCRIPTION	DATE
A	SEE ECN	9/22/2014



SECTION A-A



UNLESS OTHERWISE SPECIFIED:

<p>TOLERANCES:</p> <p>0.X = ±</p> <p>0.XX = ±</p> <p>0.XXX = ±</p> <p>ANGLES = ±</p> <p>✓ FINISH =</p> <p>FRACTION = ±</p>	<p>○ INDICATES REFERENCE TO A NOTE</p> <p>△ INDICATES REFERENCE TO A REVISION</p> <p>○ INDICATES REFERENCE TO BOM NUMBERS NOT SHOWN DO NOT APPLY</p> <p>THIRD ANGLE PROJECTION:</p>
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Crank It Up With **Kocsis Technologies, Inc.**
 11755 South Austin Ave. Alsip, IL 60803

BARREL KIT	
PART NUMBER:	KT-208826
REVISION:	A

- REMOVE ALL BURRS, BREAK SHARP EDGES R0.03 MAX
- INTERPRET DIMENSIONS AND TOLERANCES IAW ASME Y14.5
 - SURFACE FINISH SHALL BE IAW ASME B 46.1
- ALL DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED. METRICS DIMENSIONS ARE INDICATED BY [].

MATERIAL:	SEE PARTS LIST	
SCALE:	NTS	WEIGHT:
		2 LBS
CODE:		

PRODUCTION NOTES:

- LUBRICATE PISTONS WITH STANDARD OIL PRIOR TO ASSEMBLY.

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ENGINEER:	J.KUJAK	9/22/2014
APPV'D BY:	J.KUJAK	9/22/2014
FILENAME: KT-208826.idw		SHEET 1 OF 1