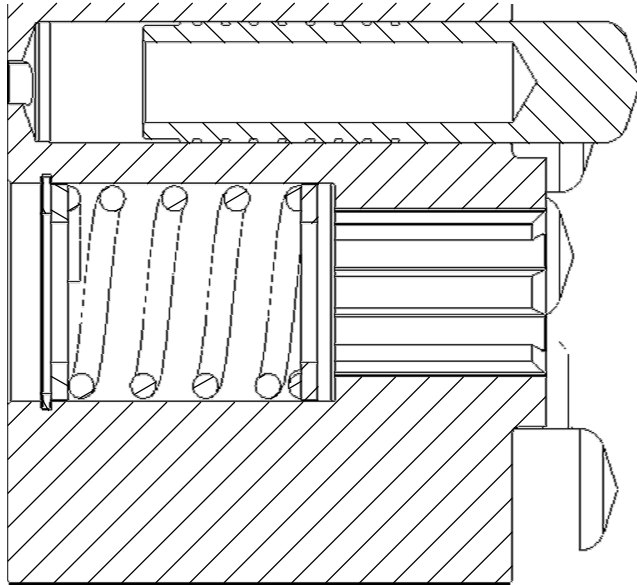
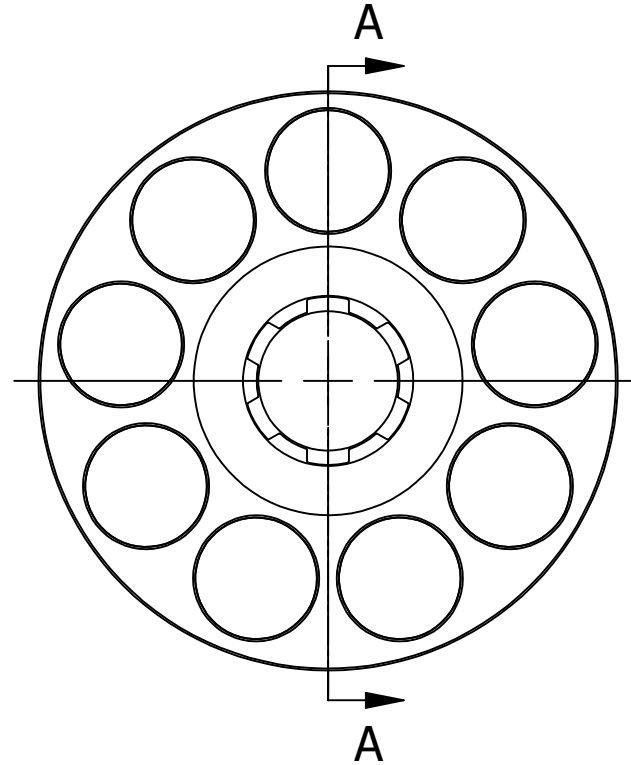


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BC-206872	BARREL
2	9	PT-206874	PISTON
3	1	RG-100041	RETAINING RING
4	1	SP-206885	BARREL SPRING
5	2	WA-200675	WASHER


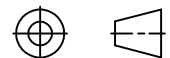
REVISIONS		
REV	DESCRIPTION	DATE
A	SEE ECN	7/16/2013



SECTION A-A



PRODUCTION NOTES:

UNLESS OTHERWISE SPECIFIED:		 KOC SIS TECHNOLOGIES, INC. 11755 South Austin Ave. Alsip, IL 60803	
TOLERANCES: 0.X = ± 0.XX = ± 0.XXX = ± ANGLES = ± ✓ FINISH = FRACTION = ±	○ INDICATES REFERENCE TO A NOTE △ INDICATES REFERENCE TO A REVISION ○ INDICATES REFERENCE TO BOM NUMBERS NOT SHOWN DO NOT APPLY THIRD ANGLE PROJECTION: 	E SERIES PISTON KIT	
• REMOVE ALL BURRS, BREAK SHARP EDGES R0.03 MAX • INTERPRET DIMENSIONS AND TOLERANCES IAW ASME Y14.5 • SURFACE FINISH SHALL BE IAW ASME B 46.1 • ALL DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED. METRICS DIMENSIONS ARE INDICATED BY [].		PART NUMBER: KT-208829	REVISION: A
MATERIAL: SEE PARTS LIST		SCALE: NTS	WEIGHT: 11.1 LBS
THIS DOCUMENT AND ALL ACCOMPANYING INFORMATION AND DATA ARE AND REMAIN THE PROPERTY OF KOC SIS TECHNOLOGIES AND SHALL NOT BE USED, COPIED OR REPRODUCED WITHOUT THE WRITTEN CONSENT OF KOC SIS TECHNOLOGIES. DESIGN AND INVENTION RIGHTS ARE RESERVED.		ENGINEER: T.PETERSON APPV'D BY: T.PETERSON	1/11/2013 1/11/2013
		FILENAME: KT-208829.iaw	SHEET 1 OF 1